



DRAFT 29-06-2009

Advanced in Numerical Simulation End-to-End Virtual Prototyping and High Performance Computing »

Alain de Rouvray ESI Group Chairman & CEO June 30th, 2009





- A Brief History of Simulation in MCAE
- From Numerical Analysis to Virtual Prototyping
- End-to-End Virtual Prototyping with High Performance Computing
- Leveraging HPC for End-to-End Virtual Prototyping's gain
- Industry Adoption and Trends
- Virtual Prototyping Illustrations



A Brief History of Simulation in MCAE



History of Simulation in MCAE 1970 – 2009...

Digital Design (CAD)

Digital Analysis (FEA)

Digital Simulation / Hybrid (NL-FEA)

« Ideal »
Forms, Functionalities,
Formulas
and
IT Data Mgmt

Virtual Testing (ϕ) / Intrinsic

Virtual Prototyping +
Compute Model Mgmt
(Visual DSS Platform)

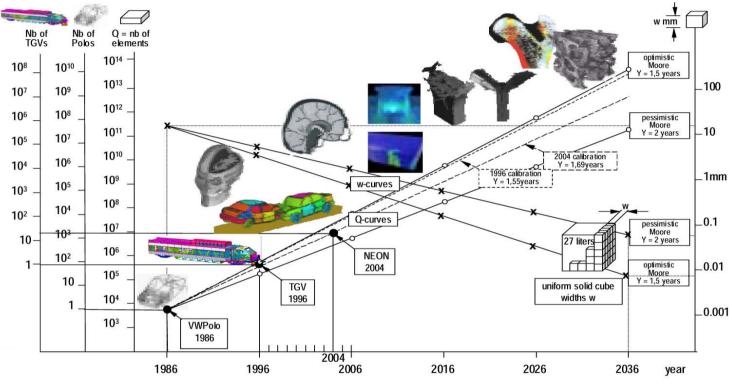
PLM integration
Process & Workflow (Vdot)

« Realistic »
Material Physics
and
Model Content Mgmt



Moore's law applicable to Crash?

Model size: x 1000 In 18 years







"Future nano-scale crash models? All bets are open! But one thing is sure: Provide an analyst with all the available compute power, then he or she will use it up in an astonishingly short lapse of time."

Eberhard Haug



Very High Performance & Cloud Computing

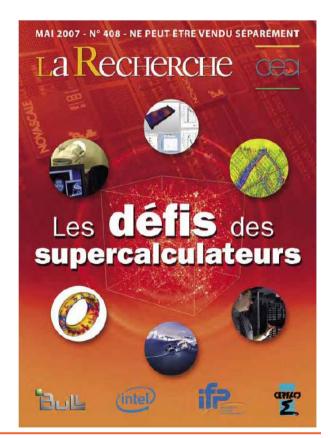
- Petaflop computing is coming to industry
- Very Large Computing Centers to sprout in Europe by 2010

(ex.: Saclay – France TGCC)
VHPC availability on site of Bruyères-le-Châtel

2007 : 50 teraflops

2010 : 1 petaflop







From Numerical Analysis to Virtual Prototyping

Some illustrations



Case Study: Rail Illustration

Weight optimization of a RAIL while meeting the following optimization constraints

Assembly – Minimize distortion

Crash – Maximize energy absorption

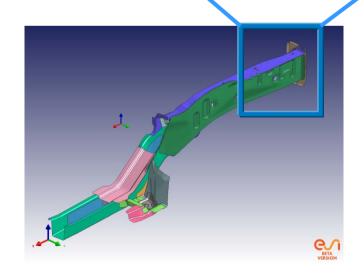
NVH – Maximize strength

Stamping – Ensure manufacturability

Design variables

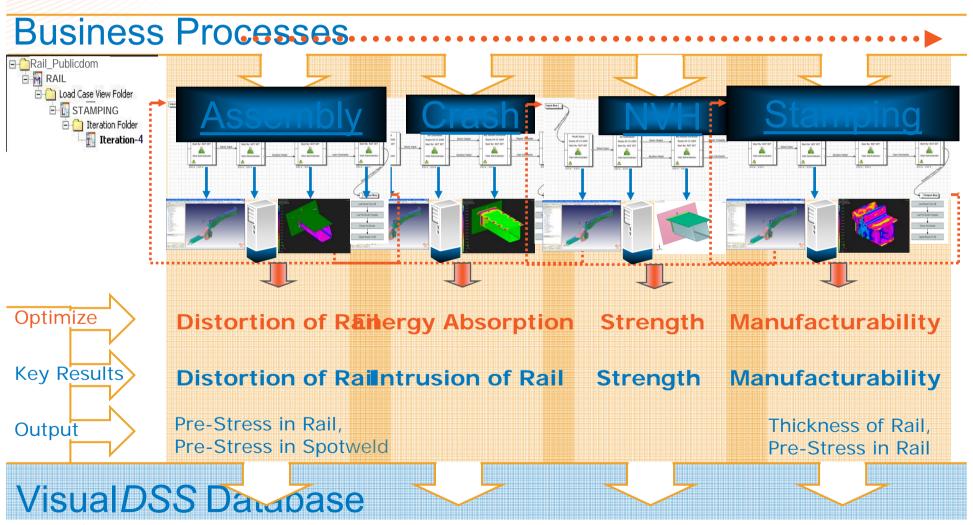
Shape of the RAIL

Thickness of the RAIL



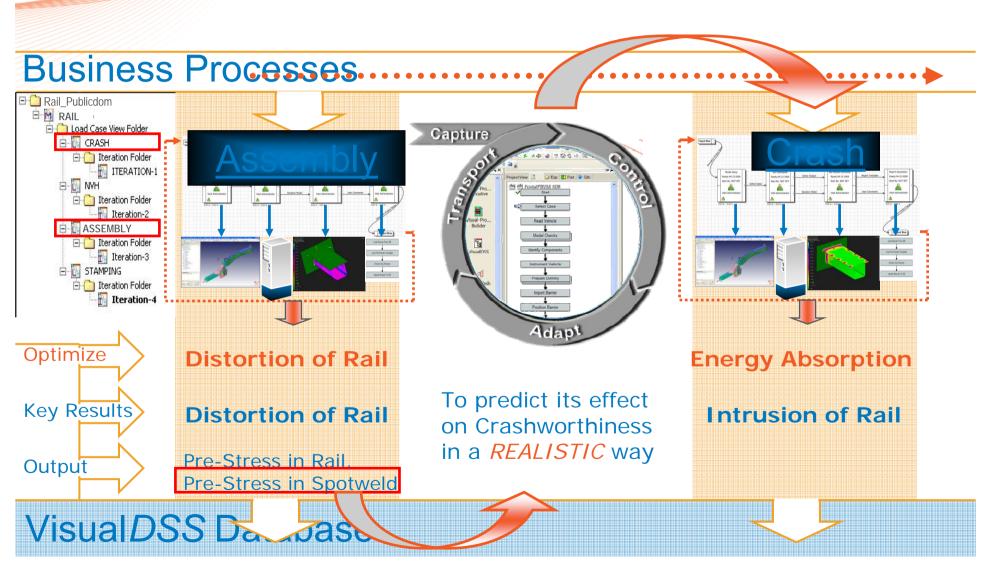


Rail Illustration: Assembly, Crash, NVH, Stamping Simulation



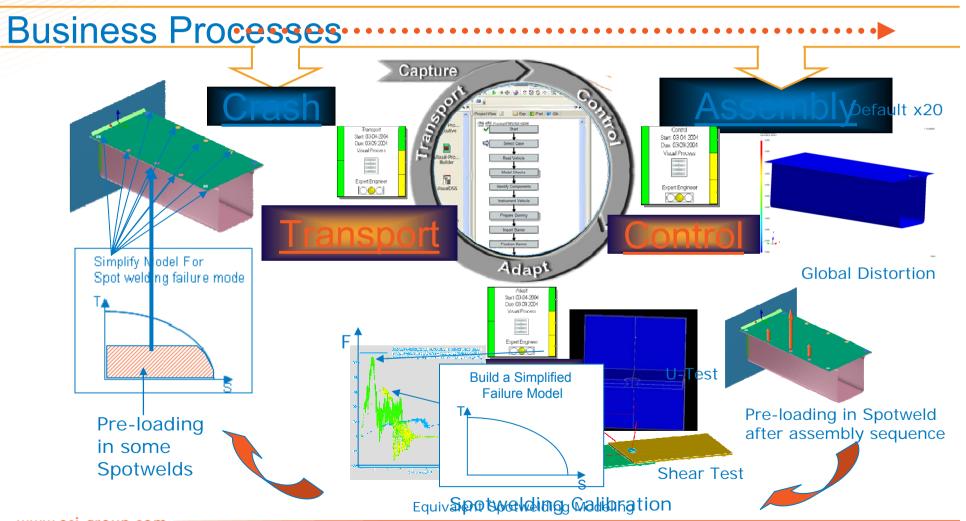


Rail Illustration: Managing Assembly & Crash Interaction





Rail Illustration: Managing Assembly & Crash Interaction





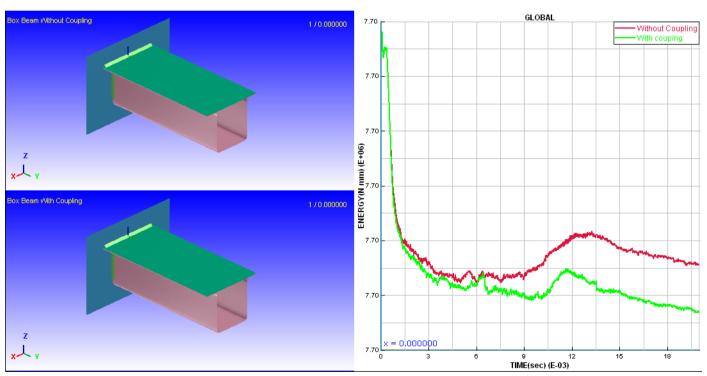
Rail Illustration: Managing Assembly & Crash Interaction

Business Processes





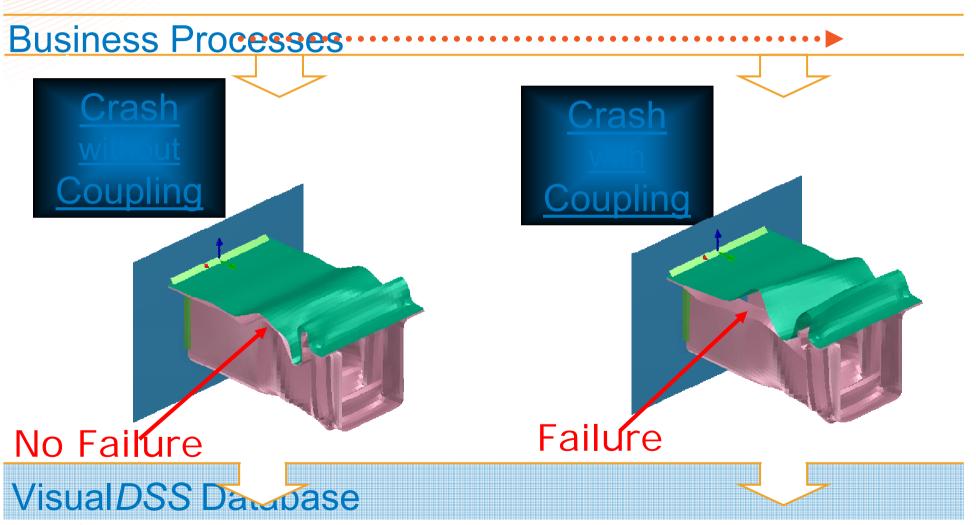




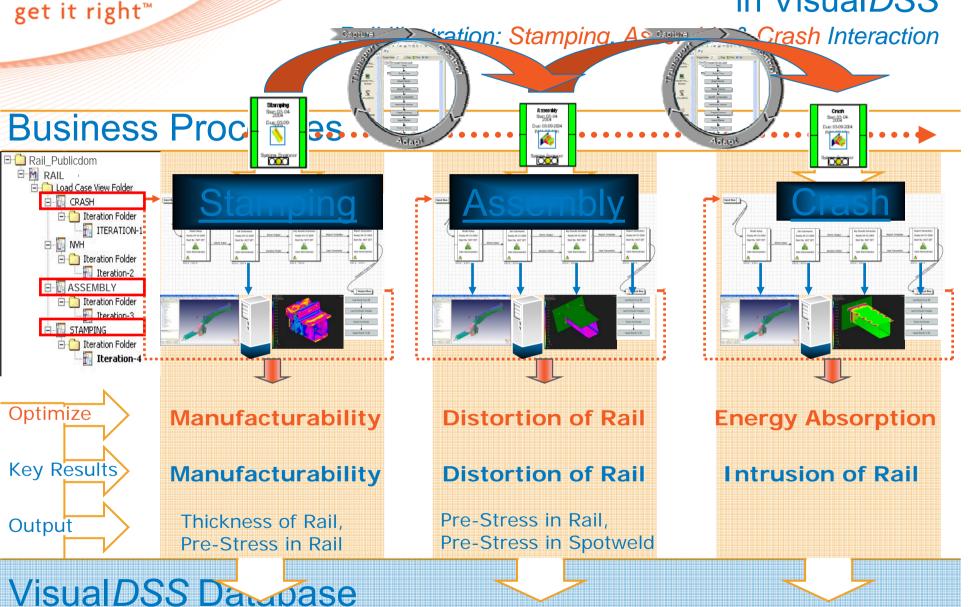
Visual DSS Database



Rail Illustration: Managing Assembly & Crash Interaction

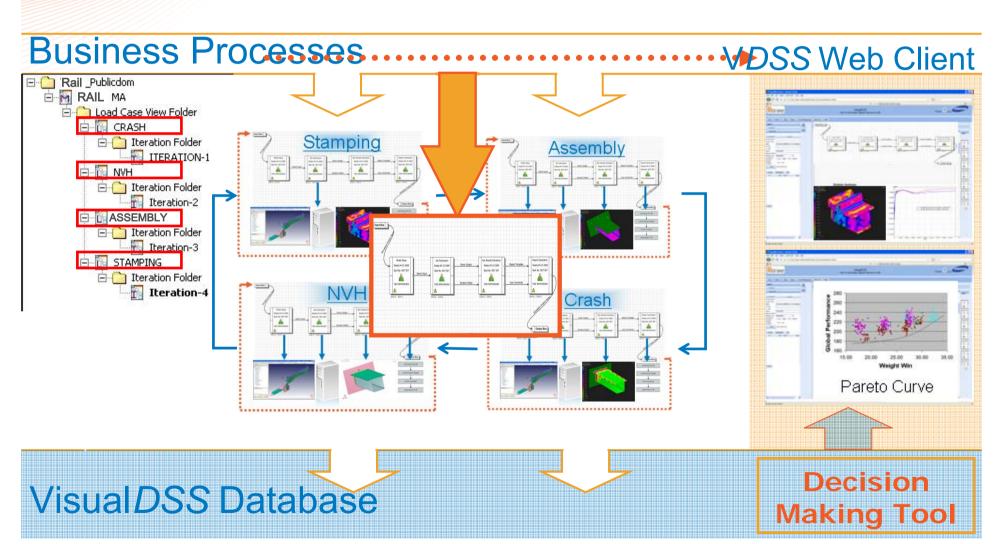








Rail Illustration: Multi-Disciplinary Optimization





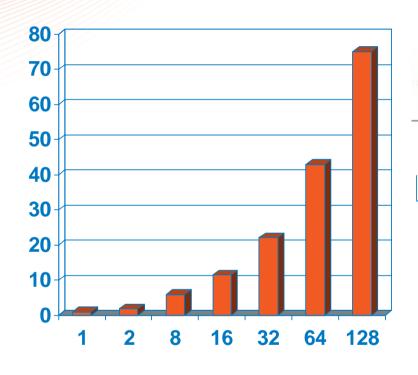
End-to-End Virtual Prototyping with High Performance Computing

Progress in Hardware Progress in Software Innovation in HPC



Continuous Improvement in System:

PAM-CRASH on Bull Novascale, Standard Benchmark Case





■ Speed-up

Model Size: 2,200,000 elements

Crash: Car-Car Neon Benchmark

Simulation time: 120ms

Run time: 2h @ 128 P

Overnight Threshold (12h): 24 Processors

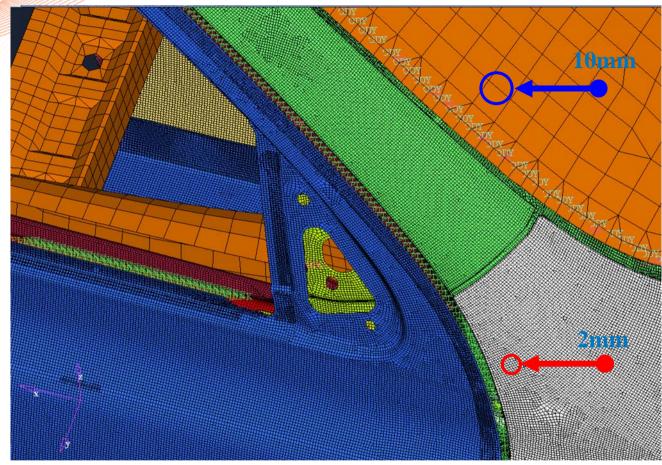
Benchmark Performed in 2006 by BULL

System: Novascale 5150 16x Itanium 1.6GHz.

PAM-CRASH V2006 DMP



IBM Deep Computing Team K. Iijima, Nissan



IBM CAE Symposium, Detroit 2007

~ Condition/FE-model ~ **Approach**

No. of Elements : 10,700K

: 2mm Automatic Meshing Mesh Pitch

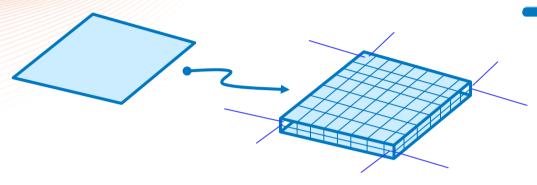


Leveraging HPC for End-to-End Virtual Prototyping's gain

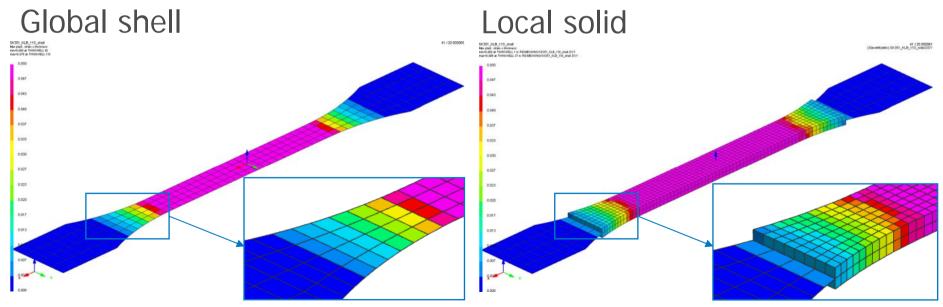
Multi Model Coupling
Spotweld modeling using MMC
Automatic Shell/Solid Remeshing



A solution: automatic shell-solid remeshing



- Shell-Solid Remeshing
 - Based on multi-scale modeling technology
 - Rupture and failure modelling based on continuum mechanics approaches
 - Available in V2009 as first version

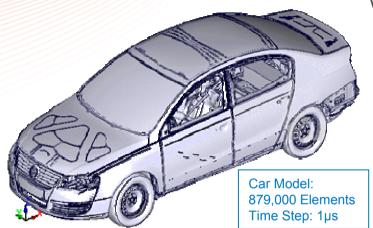




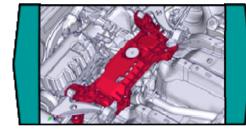
Multi-Model Coupling Multi-Scale Modelling

Application: ODB Front crash simulation with sub frame failure prediction





Contact interface Matching Grid connections



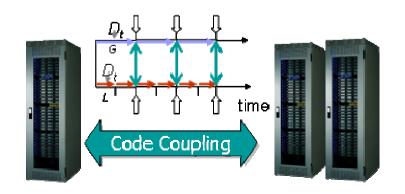
Sub-frame 65,000 TET10-Elements Time Step: 0.1µs

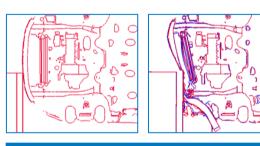


simple, but small time step E.g. Cast sub-frame, B-Pillar. etc.

Global Model:

complex, but large time step E.g. BIW, Engine, Dummies, etc.







Crash duration

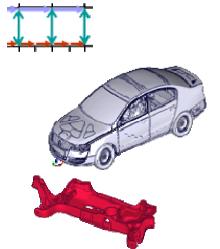
→ Similar deformations observed



Ease-to-use since V2006

- Single file
- Independent numbering schemes for sub-models
- without sub-cycling for car-to-car analysis

CPCTRL/
SUBCYCLE_ECL
END_CPCTRL
\$
MODULE/ 1
NAME x1
INCLU / file1.inc
END_MODULE
\$
MODULE/ 2
NAME x2
INCLU / file2.inc

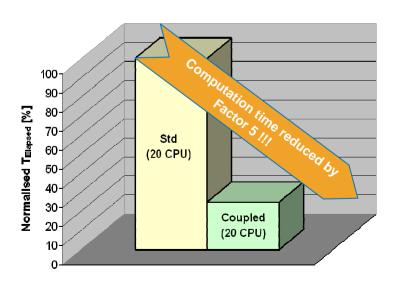


Multi-scale Modelling

Multi-Model Coupling



- Speed-up factors
 - between 3 up to 5+
 - Coupled front crash run (120ms) is completed after 22.5 hours
 - The same job without MMC would take 113.5 hours

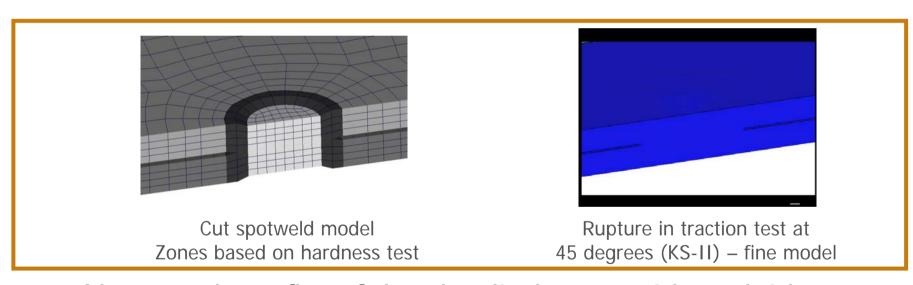


END MODULE



Spotweld modeling using Multi Model Coupling (MMC)

- Detailed 3D SOLID spotweld model
 - Possible to use rupture model and predict rupture mode
 - Possible to take into account different material properties

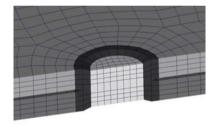


 Aim: use benefits of the detailed spotweld model in car structure using MMC (connect separated spotweld trough MMC to surrounding structure)



Spotweld modeling using MMC

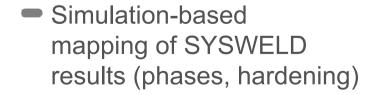
- EWK rupture model with automatic parameter identifier is used
- Material properties across the spotweld 2 options
 - Experimental:
 Daimler AG methodology for material identifying from the hardness test is used

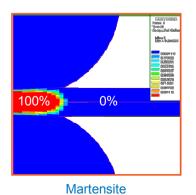


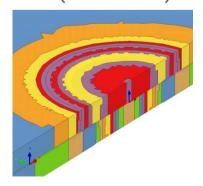
350 250 200 BM1 HAZ1 SW HAZ2 BM2 150 0 5 10

Cut of a spotweld

Vickers hardness test (Daimler AG)



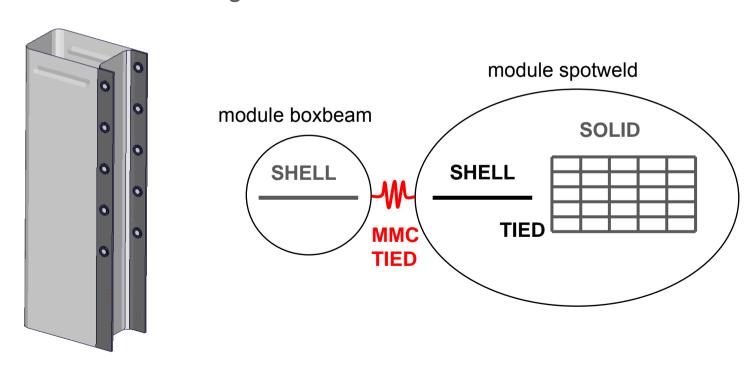






Application on a boxbeam

- Application on a boxbeam
 - First module contains boxbeam without flanges
 - Second module contains 10 detailed meshed SOLID spotwelds and boxbeam flange





Application on a boxbeam

Simulation results

- Component disassembling
- 6 ruptured spotwelds
- Nugget pullout fracture mode



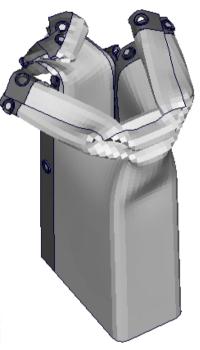
2 ms



4 ms



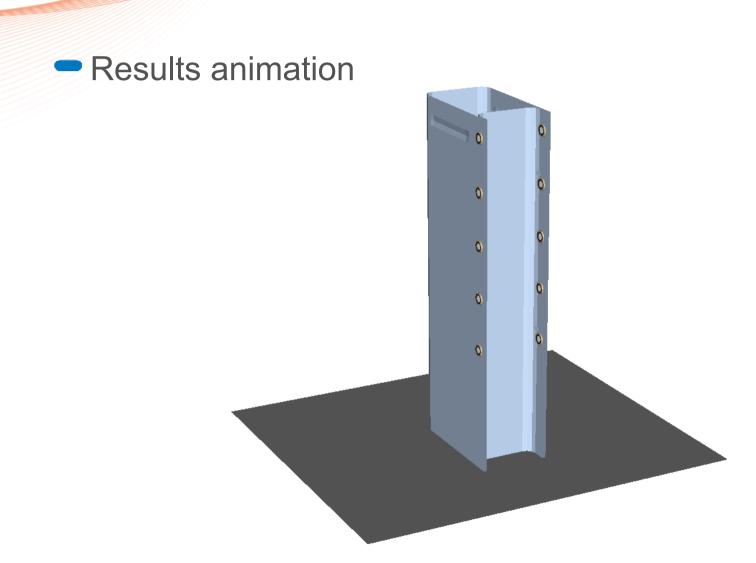
10 ms



final deformed shape

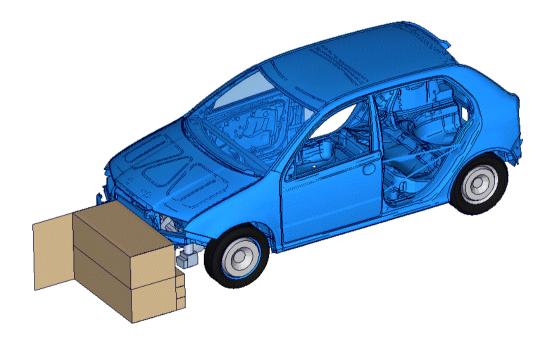


Application on a boxbeam





- Source model: SK240, released for educational use
- -~226 k elements
- Crash: frontal offset, 64 km/h



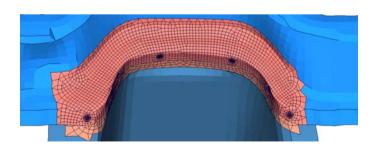


Parts for detail simulation:

- Bumper reinforcement
 - Shells
 - 36 k elements
 - MAT 106
 - Failure: thinning
- Torque brace
 - Solids
 - 48 k elements
 - MAT 1
 - Failure: max. pl. deformation
- Tunnel flange with line of welds
 - trial weld methodolody
 - 9 k elements

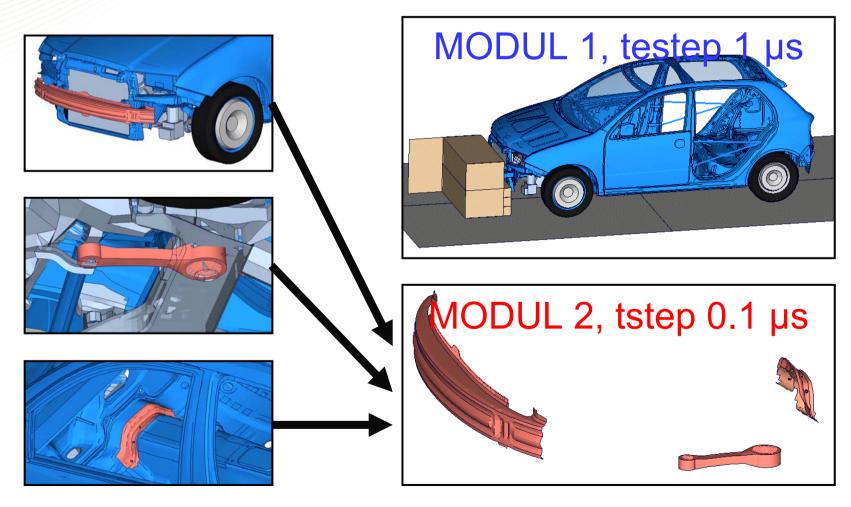






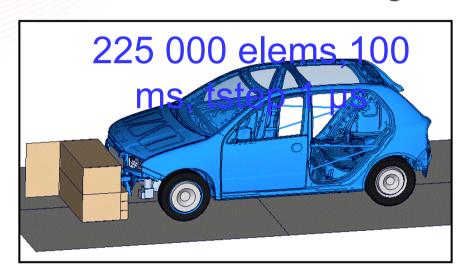


Detail parts share one modul with common time step:





Processors distribution: given total 8 CPU



93 000 elems, 100 ms, tstep 0.1 µs

225.000 elements × 100.000 cycles

= 22.5 bil. elementoperations

22.5/(22.5+93)*8=1.6 **98.20Pel**ements × 1.000.000 cycles

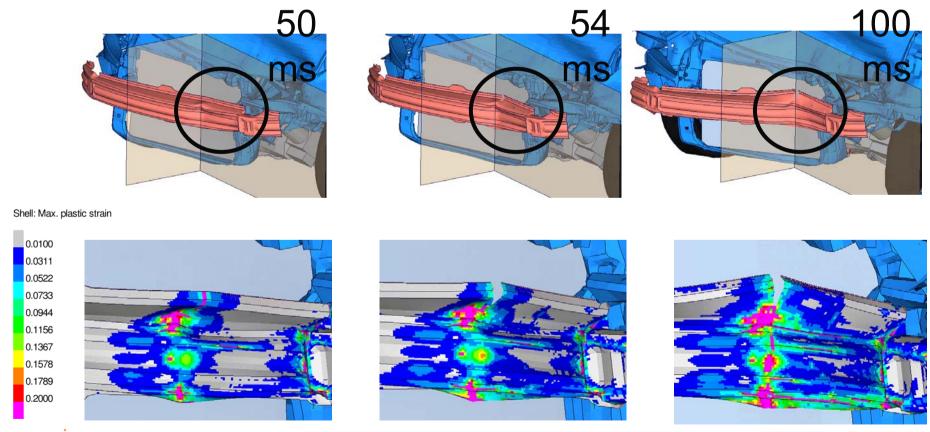
= 93 bil. elementoperations



Results: bumper reinforcement

Results: Bumper reinforcement

Failure after contact with rigid part of barrier, 51 ms

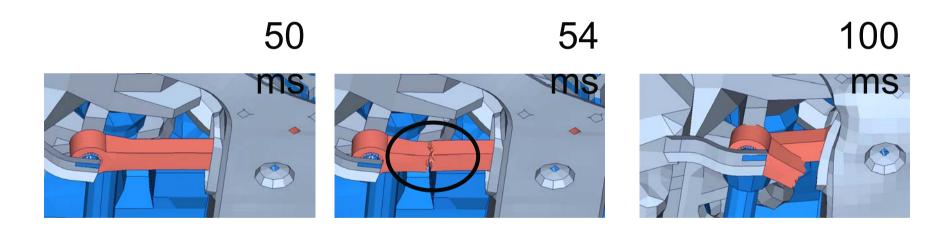




Results: torque brace

Results: Torque brace

failure time: 54 ms

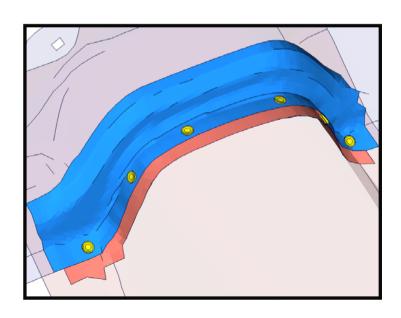


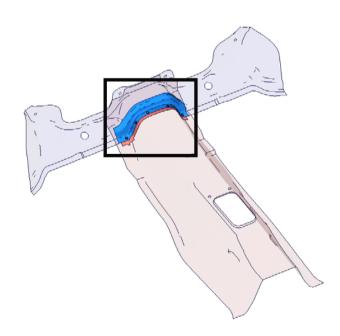


Results: spotwelds

Model definition

- tunnel firewall connection is realized trough 6 detailed solid spot welds
- module 2 contains except spot welds also part of tunnel and firewall





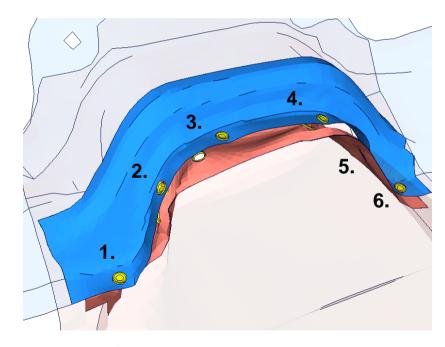


Results: spotwelds

Results

 One partial damaged spot weld, three ruptured, two without damage

spw	def. mode	max. force [kN]	time in max [ms]
1.	part. failure	10.9	64
2.	fails	15.0	67
3.	fails	12.3	70
4.	fails	13.8	76
5.	OK	10.3	66
6.	OK	9.7	71



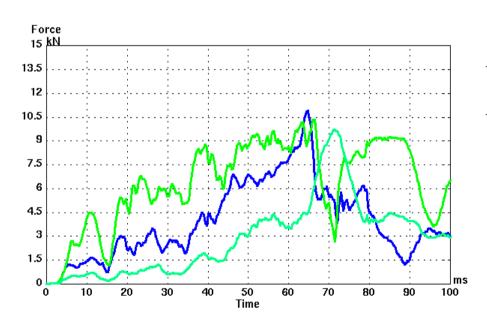
tunnel-firewall connection 100 ms

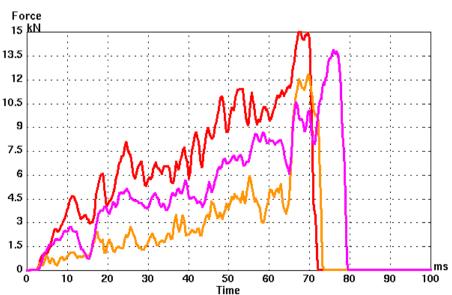


Results: spotwelds











Results: elapsed time

MMC run:12.5 h on 8 CPU

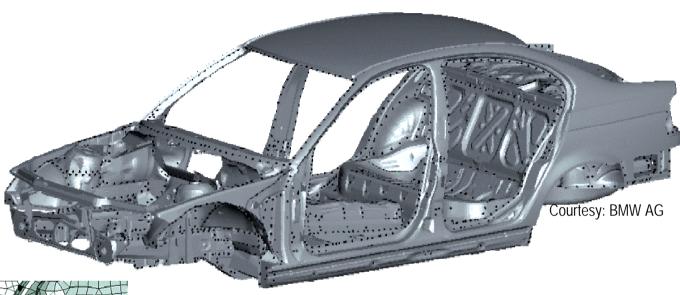
 Estimation for run without MMC (based on no. of elements, cycles)

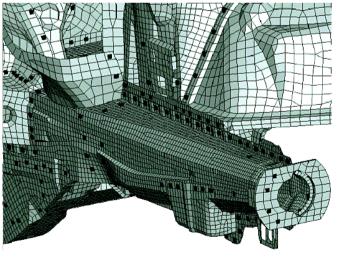
12.5 h *
$$(22.5+93)/(225+93) = 34 h$$

Estimated speed-up: 2.7



HPC challenge for End to End Virtual Prototyping





Bringing 6000
Spotwelds
into a Car Body
Model



Industry Adoption & Benefits

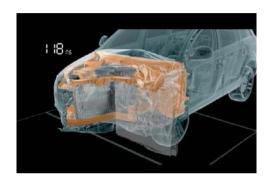


Virtual Performance Solution deployment at Volkswagen Group











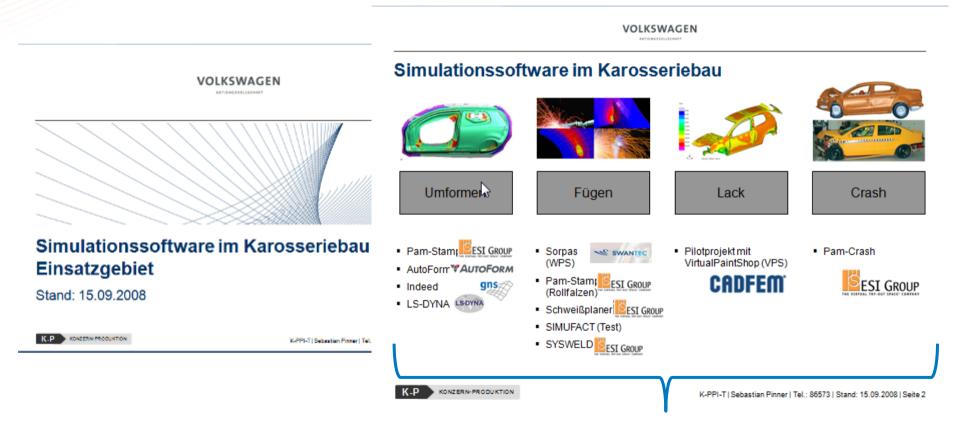
"With this further development of the software suite, ESI Group has achieved a quantum leap in the field of simulations. By being able to utilise a unique mathematical model for both, crash and load testing, we're improving our development efficiency at several stages of a project. Given the ever-shortening development cycles in the automobile sector, this gives us a decisive competitive edge."

Dr. Ralph Sundermeier, Head of Functional Calculation and Methods at Volkswagen



Building up Virtual Prototyping An integrated solution at Volkswagen Group

Status: Crash/NVH test simulations:



connected via UGS/TeamCenter & ESI/Visual-Process



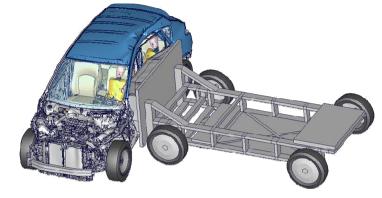
for Innovation & performance

"Using ESI's Virtual Performance Solution, we were able to meet the targeted performance in our design.

We had very accurate results especially in the assessment of structural failure scenarios in crash conditions using ESI's (EWK) damage and rupture model.

ESI Group supports our product innovation by offering an all-inclusive scalable simulation solution: Virtual Performance Solution allows cost and time savings in our Product Development Cycle".

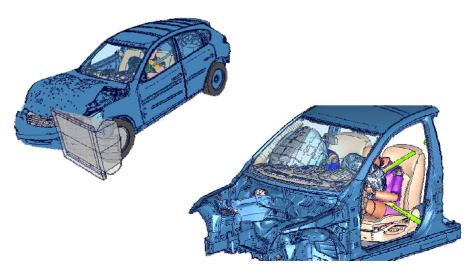
Kazuhiro OBAYASHI, Integrated CAE Department Manager at NISSAN MOTOR CO. LTD.



Building up Virtual Prototyping

at Nissan

Side impact, Courtesy of NISSAN MOTOR CO. LTD

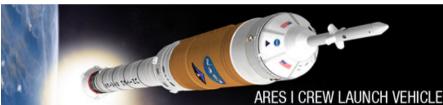


Frontal impact, Courtesy of NISSAN MOTOR CO. LTD



Building up Virtual Prototyping for Vibro-Acoustics in Space industry at NASA





"The VA One combined tools provide an efficient analysis environment when performing full spectrum analysis to support space shuttle and International Space Station requirements."

Ed O'Keefe, Associate Technical Fellow. Boeing Integrated Defense **VA One**

as a preferred tool for the Moon, Mars and Beyond program

"VA One is intuitive and straightforward to use. I was able to complete a detailed coupled Boundary Element analysis the first time that I used the code"

Jeffrey Larko, Aerospace Engineer Structural Dynamics, NASA GLENN Research Center



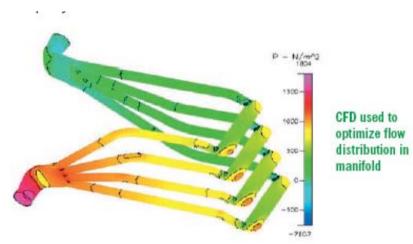
Building up Virtual Prototyping for Micro-mechanical simulation in Energy

Reactive Fluid/Flow simulation improves design and reliability of fuel cells

BALLARD®

" Simulation has helped us to significantly increase the efficiency and life of proton exchange fuel cells (PEMFCs) by reducing variations in flow between the individual cells, and within individual cells."

Sanjiv Kumar Ballard Power Systems Burnaby, British Columba



CFD-ACE+

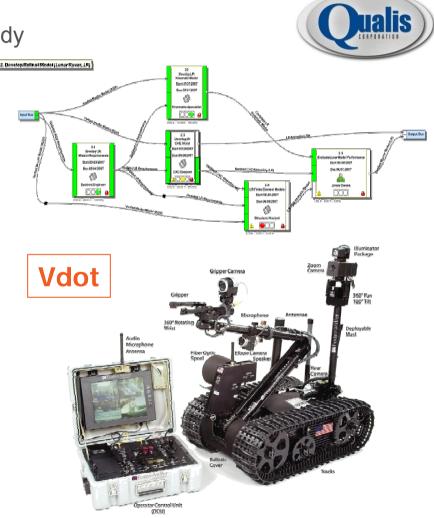


Building up Virtual Prototyping for Lean project/process management at NASA

Vdot @ NASA and Qualis Corporation improves performance on Rover robotics study

"Vdot supports management's ability to quickly assess problem areas and greatly reduces the uncertainty of who is directly responsible for work accomplished at any point in the project life cycle. Vdot was invaluable in managing a development project with a very distributed engineering team, spread across several disciplines and development tools"

Roger Herdy
Qualis Corporation, Program Manager
NASA Marshall Space Flight Center





End-to-End Virtual Prototyping in Automotive

Car Body Hood Design illustration



The Challenge



Materials

Mild Steel
IF Steel
High Strength Steel
BH Steel
DP Steel
TRIP Steel
Hot Forming Steel
Sandwich Material

Product Performance

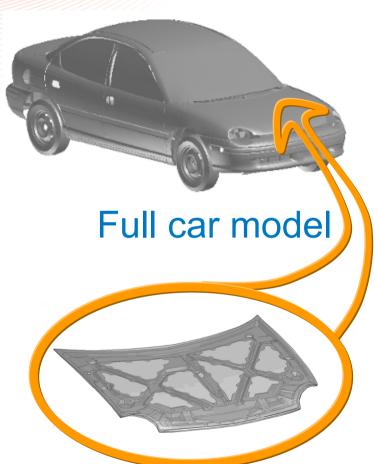
Weight
Quality
Part Cost
Assembly Cost
Rigidity
Durability
NVH
Corrosion
Recycling

Manufacturing Process

Deep Drawing
Roll-Forming
Hydro-Forming
Resistance Spotwelding
Arc Welding
Laser Welding
Weld Bonding
Adhesive Bonding
Mechanical Joining
Tailored Blanking
Thin Wall Casting

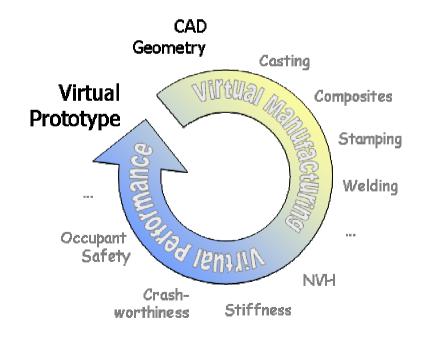


Market problem



Objective: Weight reduction (ΣComponent weight reduction)

Constraints



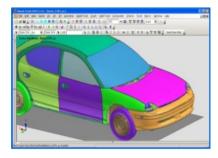
Component model



End-to-End Auto-Body Solution Example: Front Hood

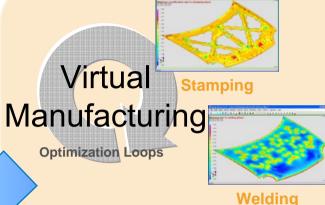


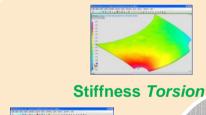




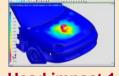
Virtual Prototype



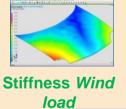




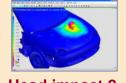
NVH Eigen modes



Head impact 1





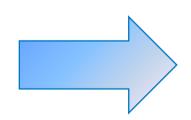


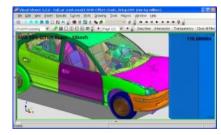
Head impact 2









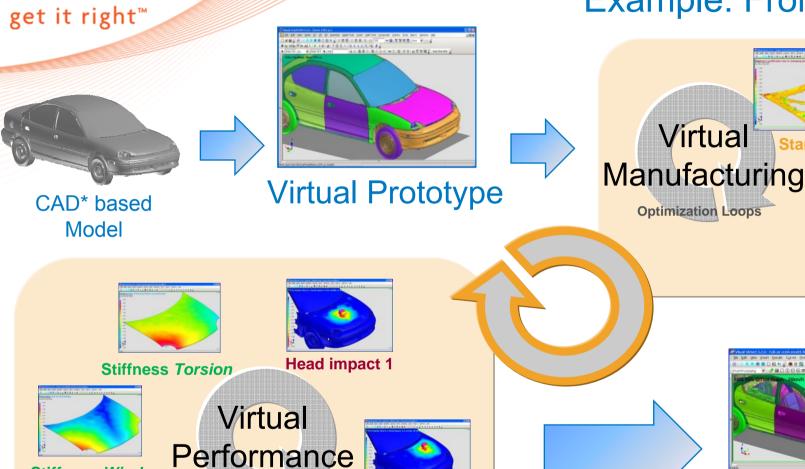


Full car crash

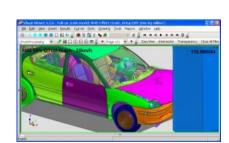


End-to-End Auto-Body Solution Example: Front Hood

Virtual



Head impact 2



Welding

Stamping

Full car crash

NVH Eigen modes

Stiffness Wind

load

Optimization Loops

Hood crash

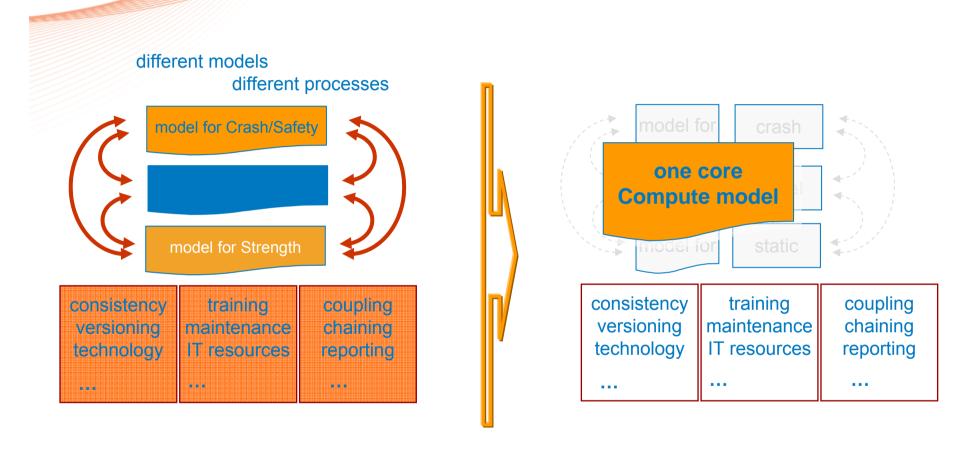


Influence of manufacturing on performance testing

			With manufacturing effects		Without manufacturing effects		
		Eigen modes	Torsion at Flexion at Next at	42.9 Hz 81.9 Hz 89.3 Hz	Torsion at Flexion at Next at	42.2 Hz 81.4 Hz 89.8 Hz	→
~ 35%	\$	Torsion	Min ΔZ Max ΔZ	-2.38mm +3.67mm	Min ΔZ Max ΔZ	-1.77mm +2.33mm	1
		Wind load	Min ΔZ Max ΔZ	-5.66mm +3.91mm	Min ΔZ Max ΔZ	-5.93mm +3.92mm	→
~ 5%	\$	Head impact 1	HIC =	1688	HIC =	1603	1
~ 5%	\$	Head impact 2	HIC =	1652	HIC =	1737	7



End-to-End Virtual Prototyping Benefits



"Control, Adapt and Transport" the compute model across Domains

→ Efficient support for design variation and engineering changes



Design variation

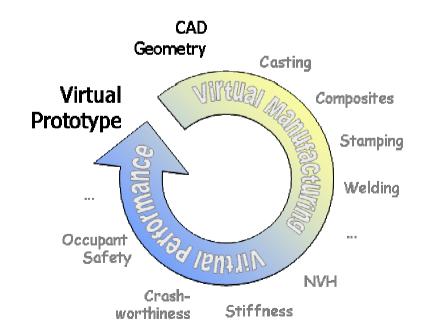
Hood weight: 21.8 Kg

Weight reduction target ~ 20 %

Material change for inner part : Steel → AL

with a single click re-run the whole simulation





e get it right ■

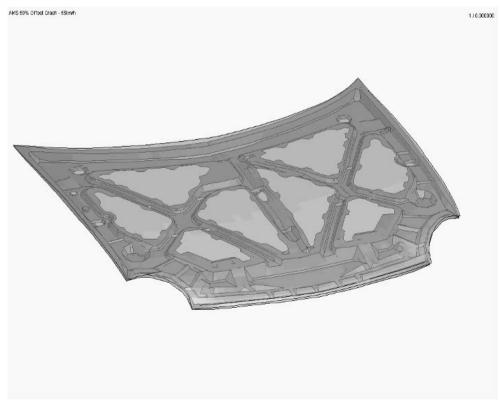
Influence of hood material on performance testing

	Steel hood (21.8 kg)		Alun h (15		
Eigen modes	Torsion at Flexion at Next at	42.9 Hz 81.9 Hz 89.3 Hz	Torsion at Flexion at Next at	35.5 Hz 70.5 Hz 75.1 Hz	
Torsion	Min ΔZ Max ΔZ	-2.38mm +3.67mm	Min ΔZ Max ΔZ	-4.79mm +9.19mm	
Wind load	Min ΔZ Max ΔZ	-5.66mm +3.91mm	Min ΔZ Max ΔZ	-12.45mm +9.44mm	
Head impact 1	HIC =	1688	HIC =	1104	
Head impact 2	HIC =	1652	HIC =	1312	

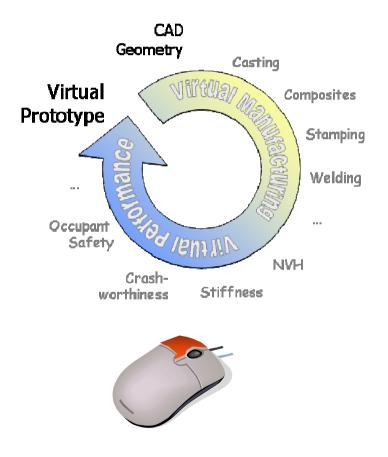


Multi-Domain optimization



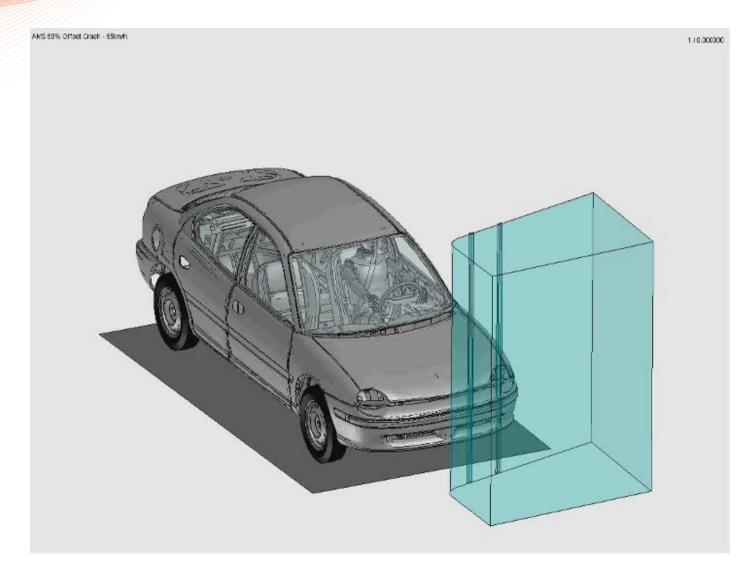


Hood crash





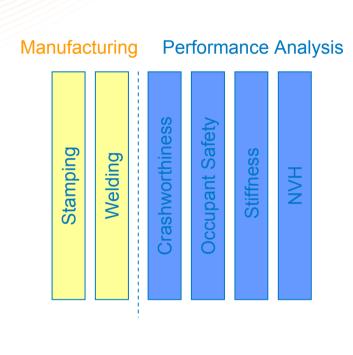
From Component to Full Car Crash Simulation

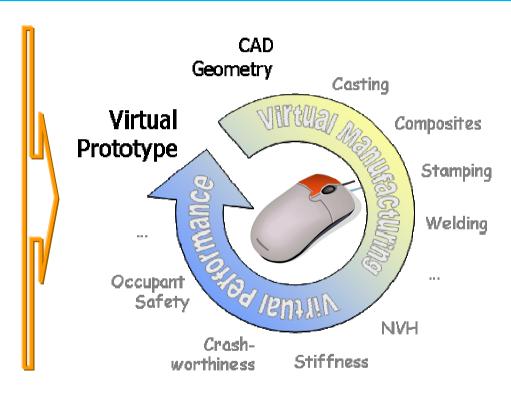




End-to-End Virtual Prototyping

A concurrent component development & multi-domain collaborative solution





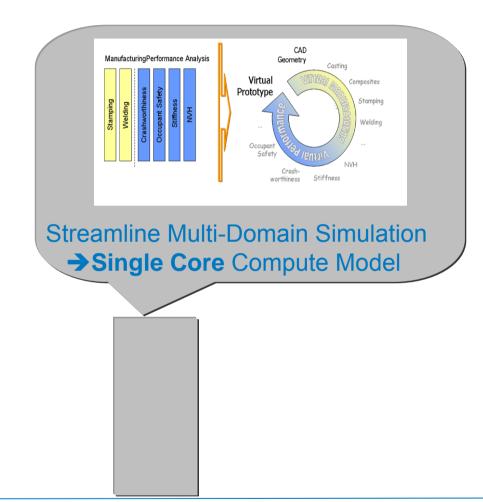


Design variations & engineering changes

→ Update each step with just 1 click



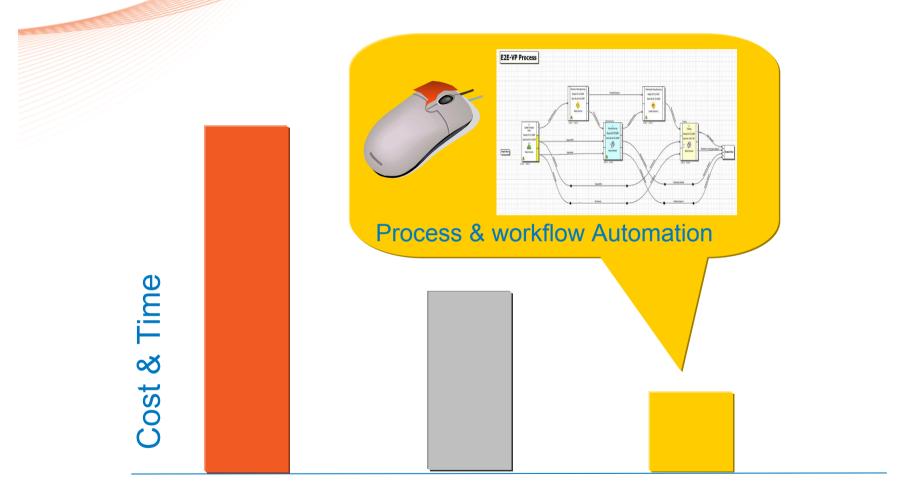
End-to-End Virtual Prototyping Benefits



Cost & Time



End-to-End Virtual Prototyping Benefits





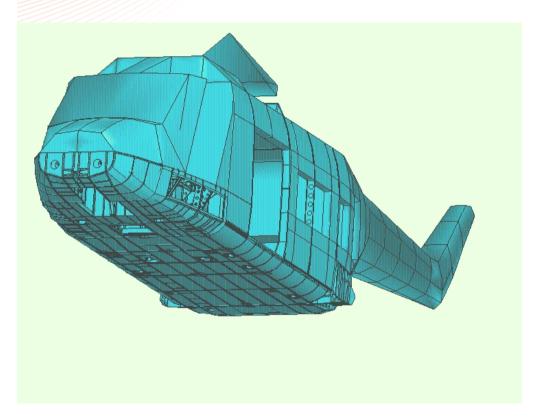
End-to-End Virtual Prototyping in Aeronautics

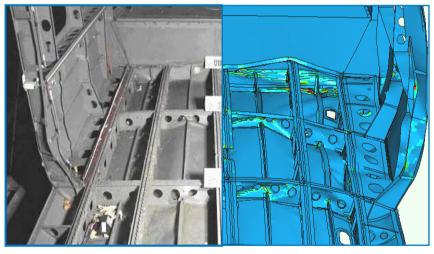
Aircraft impact illustration

60



Helicopter sea ditching



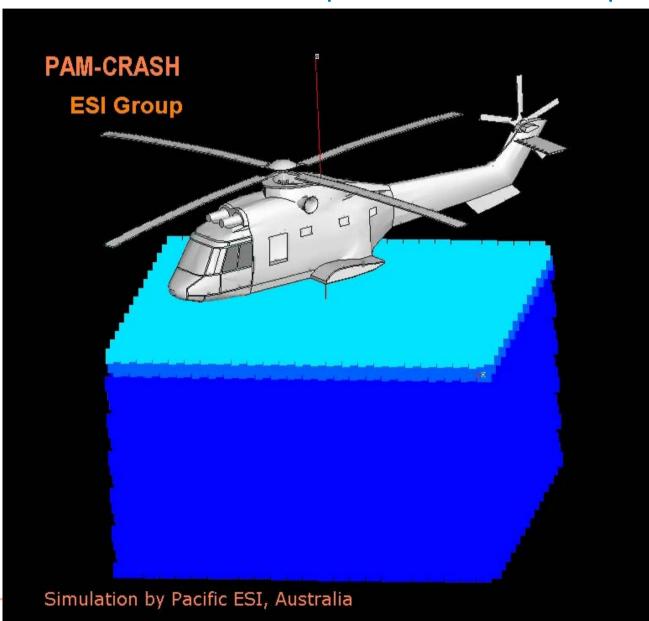


Courtesy of DLR



Capsizing phase of splashdown of helicopter

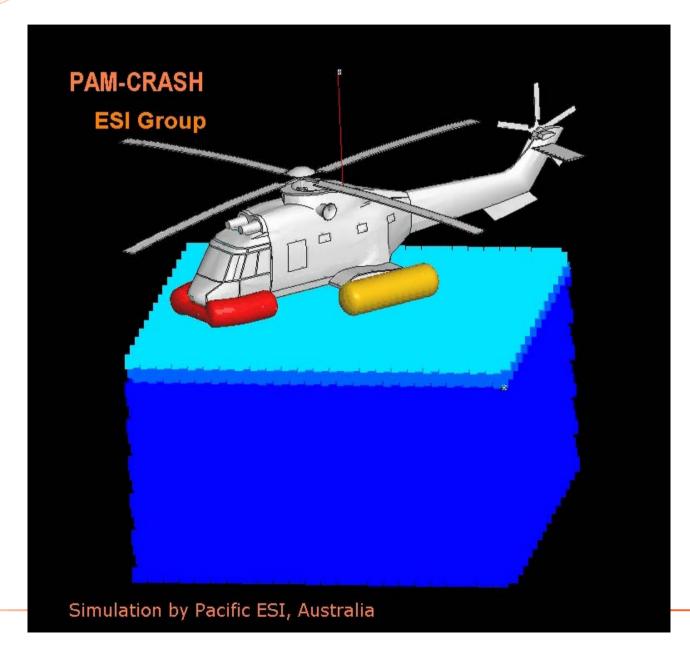
Capsizing of Puma without airbags





Capsizing prevention mechanisms

Effect of airbags on emergency floatation





Widebody aircraft generic model impacting a perfectly rigid wall at 450km/hr

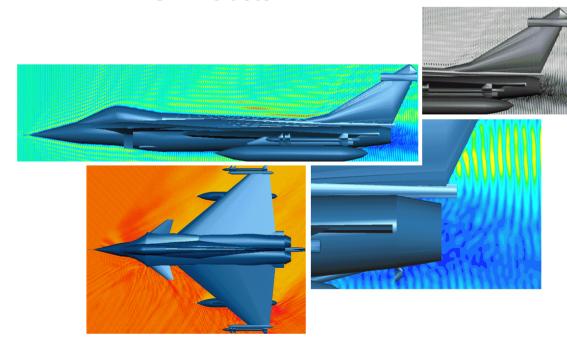
Scenario:

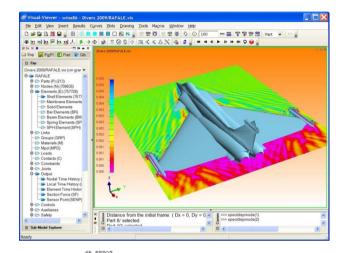


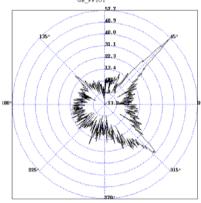


Radar Cross Sections

- RADAR Cross Section @ 10 GHz
 - Reduced scale aircraft model (1:4)
 - 11 GigaBytes RAM memory
 - 16 CPU hours on a four (4) processors
 SMP cluster







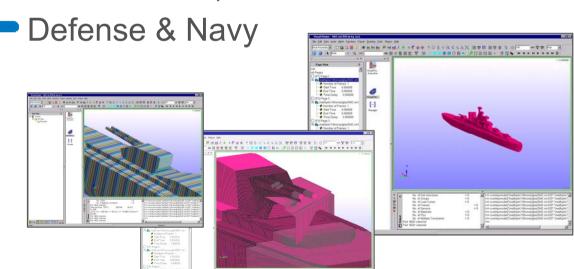
- 1321*1024*344 cells (i.e. 465 million cells)
- 2.792 billions unknowns



Others Applications in Electromagnetics

Automotive

- Anti-collision RADAR & advanced cruise control systems developed by most car companies
- Very high operating frequency, from 76 up to 94 GHz.







Models ranging from **547 millions** to **12.508 billions** FD cells



Bird-strike Simulation for Certification of the Boeing 787 Composite Moveable Trailing Edge

Steve Georgiadis¹, Andrew J. Gunnion^{2*}, Rodney S. Thomson² and Bruce K. Cartwright³

¹ Hawker de Havilland Pry Ltd.

226 Lorimer Street, Fishermans Bend, Victoria, Australia

² Cooperative Research Centre for Advanced Composite Structures Ltd.

506 Lorimer Street, Fishermans Bend, Victoria 3207, Australia

³ Pacific Engineering Systems International Pry Ltd.

277-279 Broadway, Broadway, NSW 2007, Australia



Figure 1: Boeing 787 Dreamliner, showing breakdown of materials used and the MTE designed and manufactured by HdH

Figure 13: FE model of the PPT-OBF and test fixture (above) and photograph showing part of the actual test setup (right)

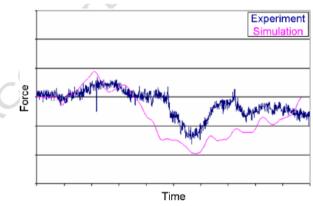


Figure 16: Comparison of experiment and simulation force-time history (nondimensional) of the reaction loads resulting from the first test on the PPT-OBF

PAM-CRASH
Composite Models:
Delamination/rupture
and SPH model for
Bird

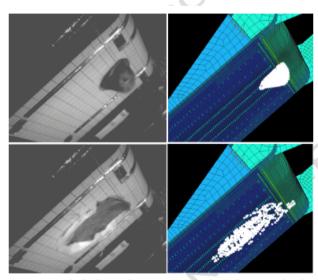


Figure 8: Images from the high-speed camera (left) and simulation (right) during the low speed impact

PPT-OBF = Pre-Production Test of Outboard Flap



End-to-End Virtual Prototyping in Virtual Building

Projects related to exceptional structures under potential environment risks

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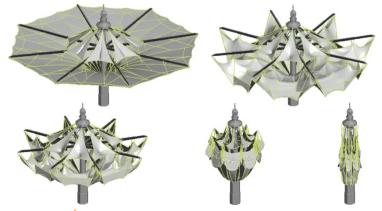


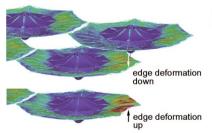
Giant Umbrella Design

 Exceptional Structure, flexible and articulated, submitted to wind solicitation and capable to create enormous material, human and cultural damages



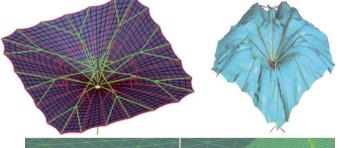
Wind profile following height

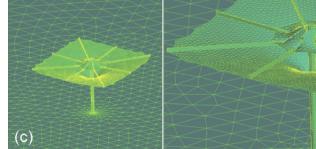




Giant Parasol (29 x 29 meters)







Courtesy Liebherr Werke Ehingen



End-to-End Virtual Prototyping in Virtual Human

Potential Projects related to Medical Imaging



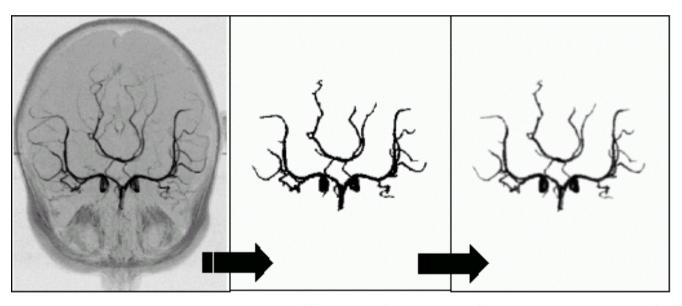
Identification of possible projects related to medical imaging

- A numerical tool for End-to-End process:
 - Patient-specific data
 - Anthropometry: medical images (3D scan / scan /MRI/....)
 - Material characterization
 - Image to mesh process
 - Simulation process
 - Decision process
- A Virtual Prototyping tool dedicated to:
 - Students: for teaching and training use
 - Surgeons: for pre-, per- and post-operator use
 - Orthopedics: for pre-, per- and post-operator use
 - Ergonomists: for comfort analysis during working or life task



Patient-specific Geometry: Image to mesh process (1/5)

Image Segmentation

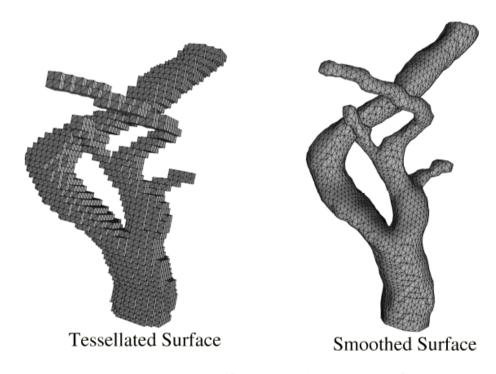


(Courtesy of Pr. Löhner, George Mason University)



Patient-specific Geometry: Image to mesh process (2/5)

Geometrical modeling

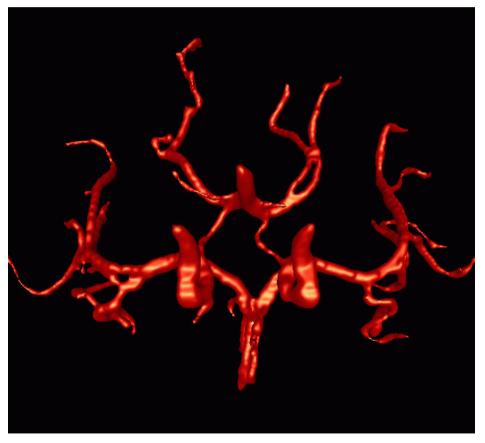


(Courtesy of Pr. Löhner, George Mason University)



Patient-specific Geometry: Image to mesh process (3/5)

Geometrical modeling

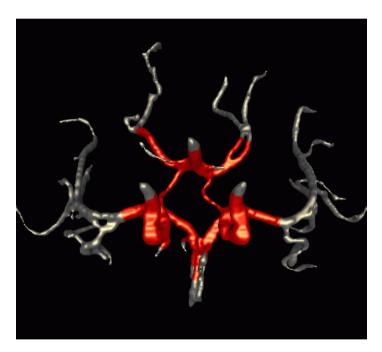


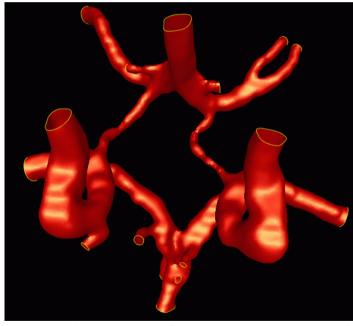
(Courtesy of Pr. Löhner, George Mason University)



Patient-specific Geometry: Image to mesh process (4/5)

Geometrical modeling





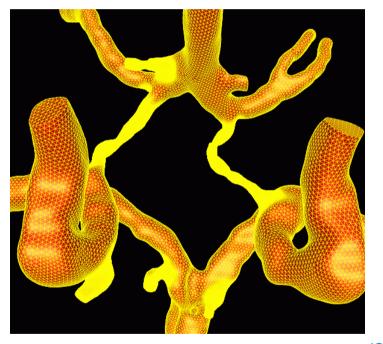
(Courtesy of Pr. Löhner, George Mason University)

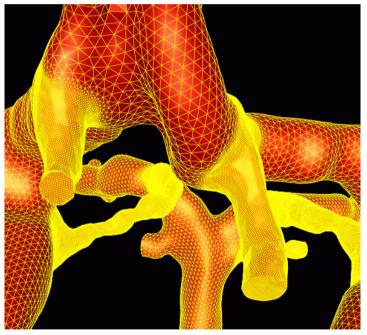
Model Cutting



Patient-specific Geometry: Image to mesh process (5/5)

Mesh generation





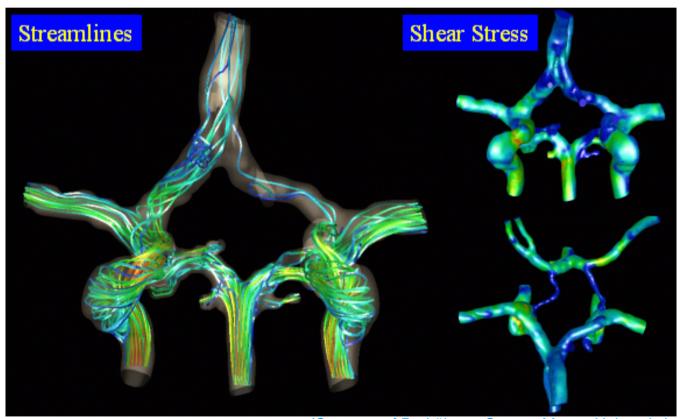
(Courtesy of Pr. Löhner, George Mason University)

Surface of CFD Mesh



Patient-specific Geometry: Simulation process (1/2)

Flow Before Clipping

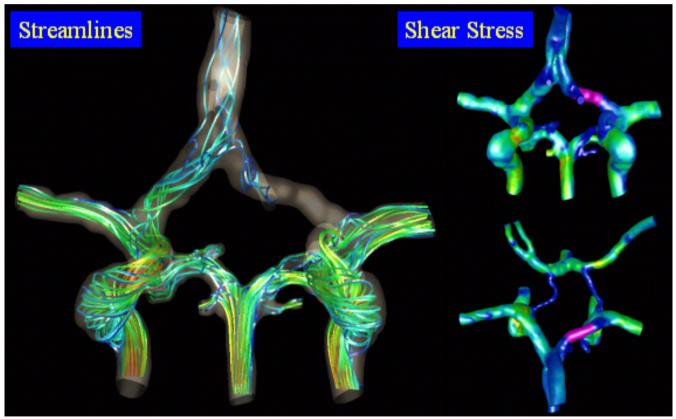


(Courtesy of Pr. Löhner, George Mason University)



Patient-specific Geometry: Simulation process (2/2)

Flow After Clipping



(Courtesy of Pr. Löhner, George Mason University)



Conclusion

- Benefits of 'End-to-End Virtual Prototyping':
 - Improves Performance
 - Accelerates Innovation
 - Reduces complexity and risks
 - Implements step by step

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(i.e.: parts; components; system assembly – per domain; multi-domain optimization) for
```

"Concurrent Virtual Product Development"

to

get it right™

... the first time ...



THANK YOU

